

Work Order ID 163610

Tuesday, July 04, 2017 9:21:30 AM

163610

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Item ID: D205-633-015 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Heli-Access-Step™ - 39" Extended Height Gear, Isolair Tank Comp., Fits LH or RH
Start Date: 7/4/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 7/5/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: TAKING D2563 TO BE REPLACED LATER
Approvals: Process Plan: JUL 03 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D205-633	C

110	Pick Kit	0.00
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110

Packaging

Packaging

Memo

PULL OUT OF STOCK
D205-633-015 X1
B: 147754 (FG082)

TAKE D2563 X1
B:140777
PUT BACK INTO STOCK

TO BE REPLACED A LATER DATE

120	QC4- 100% Inspect kits for completeness	0.00
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120

QC

Quality Control

Memo

0.03

DART aerospace		1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaero.com	
PATENT	N/A	CHG	CHG002
P/N	D205-633-015	STC	SH96-57
DESC	Heli-Access-Step, LH/RH	STC	SR00592/3NY
LOT	B147754	STC	SR00594NY
MODEL	Bell 205/210/212/214/412		
TC APPROVAL # 09-89			
MADE IN CANADA			

DAS
27
9-89

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DAS
28
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AUG 17 2017

JUL 03 2017

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Item ID: D205-633-015 **Accept** ***N900040100*** **Setup Start *NS1***
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Start Date: 7/4/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 7/5/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: TAKING D2563 TO BE REPLACED LATER

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start *NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	REPACKAGED UNDER NEW BATCH NUMBER AND LABEL								
	PPP D205-633-015								
	Location: _____ <i>fg 082</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

DAS
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9-89

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AUG 1 7 2017

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AUG 1 7 2017

Picklist Print

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Work Order ID: 163610

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Parent Item: D205-633-015

D205-633-015

Parent Item Name: Heli-Access-Step™ - 39" Extended Height Gear, Isolair Tank Comp., Fits LH or RH

Start Date: 7/4/2017

Required Date: 7/5/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B02.07.31Re-FormatKJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-633-015

Manufactured No

Each 1.0000

1

D205-633-015

**

Heli-Access-Step™ - 39" Extended Height Gear, Isolair Tank Comp., Fits LH or RH

Location

Loc Qty

Loc Code

FG082

1

147754

1

Each 0.0000

1

D2563

Manufactured No

D2563

Step Weldment Assembly

D2563

Manufactured No

Each 0.0000

-1

D2563

Step Weldment Assembly

**

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JUL 04 2017

B140TT7

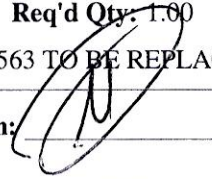
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JUL 04 2017

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Quality Control

Memo

0.03

JUL 03 2017

DART aerospace		1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 TEL.: 1-813-632-5200 www.dartaero.com	
PATENT	N/A	CHG	CHG002
P/N	D205-633-015	STC	SH96-57
DESC.	Heli-Access-Step, LH/RH	STC	SR00592/3NY
LOT	B147754	STC	SR00594NY
MODEL	Bell 205/210/212/214/412		
TC APPROVAL # 09.89			

**Department of Transport**

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
K6A 1K7 Canada

Number: SH96-57**Issue No.:** 5**Approval Date:** May 13, 1996**Issue Date:** March 11, 2003**Responsible Region:**

Ontario

Aircraft/Engine Type or Model:

BELL 205A, 205A 1, 205B, 212, 214B, 214B 1, 412, 412 CF, 412 EP

Canadian Type Approval or Equivalent:

H1SW, H-104, H-86, H-80

Description of Type Design Change:

Heli-Access-Step Installation

**Installation/Operating Data,
Required Equipment and Limitations:****Installation:**

Installation of Heli-Access-Steps is to be carried out in accordance with Dart Aerospace Ltd. Drawing No. IIN-D205-633 Rev. A, dated 02.06.14, or later Transport Canada approved revision.

Required Equipment:

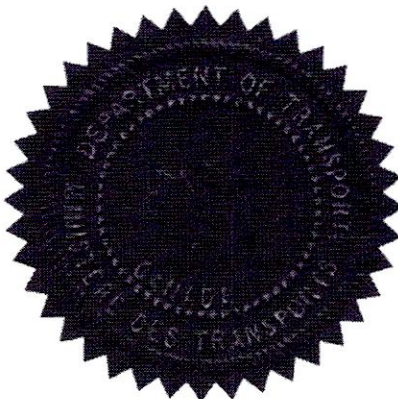
Inspection of the installation is to be performed in accordance with Dart Aerospace Ltd. Instructions for Continued Airworthiness ICA-D205-633 Rev. 0, dated 02.06.18, or later Transport Canada accepted revision.

Flight Manual Supplement FMS-D205-633, rev B, dated 03.02.24, or later Transport Canada approved revision.

Note: Compatibility of this installation has been shown with the D205-523 rappel installations approved per Canadian STC SH96-90 (ref. FAA STC SR00511NY/SR00512NY/SR00513NY)

- END -

Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.



Alex. Pompei

Senior Engineer, Aircraft Certification
For Minister of Transport